Quality MANAGEMENT SYSTEM			Doc No.: Page	PRP-PIHSBM-01
EFFECTIVE DATE:	REV:	DEPARTMENT: NPD	ISO Clause:	7.3.3
27.05.21	1.5	RESPONSIBILITY: NPD Technologist	Approved By:	National Product Development Manager
Product Information – HERCULES SUPER BREAD MIX				

Product Code:	39320
Description:	A pale yellow coloured, free flowing powder with a distinct soya aroma.
Intended Use/Abuse:	<b>HERCULES SUPER BREAD MIX</b> is a premix which was developed to produce excellent quality super bread with a content of protein to conform to government regulations.
	<b>HERCULES SUPER BREAD MIX</b> is a popular premix containing emulsifiers and fats requires only the addition of flour, yeast and water.
	(Damaged packaging can result in product contamination. Prevent exposure to air, or strong vapour to maintain organoleptic and sensory properties of the product.).
Ingredients:	Wheat Flour, Anti-Caking Agent (E170), Sodium Chloride, Sucrose, Soya Flour, Modified Starch, Hydrogenated Palm Fat, Emulsifiers [{E472e, Anti-Caking Agent (E170)}, {E570, Preservative (E270), Anti-caking Agent (E341iii)], Preservatives (E282, E263), Oxidizing Agent (E300) and Enzymes.

**Product Analysis:** 

All information and recommendations are based on tests and research believed to be reliable. No guarantee of their accuracy is made however. Since the manufacturers have no control over the conditions under which the products are transported to, stored, handled or used by purchasers, all recommendations and sales are made on the condition that the manufacturers and sellers will not be held liable for any damages resulting from their use. No representative of the manufacturers has any authority to waive or change the above provisions, but our technical staffs is available to assist purchasers in adapting the fore mentioned products to their needs and circumstances. Nothing contained herein shall imply a recommendation to infringe any patents now or hereafter in existence.

SOUTH BAKELS (PTY) LTD 235 Main Rd, Martindale, Johannesburg, Gauteng Telephone 0027 11 673 2100 Fax 0027 11 477 9073 sbakels@sbakels.co.za A member of the International BAKELS Group

Quality MANAGEMENT SYSTEM			Doc No.: Page	PRP-PIHSBM-01 2 of 3
EFFECTIVE DATE:	REV:	DEPARTMENT: NPD	ISO Clause:	7.3.3
27.05.21	1.5	RESPONSIBILITY: NPD Technologist	Approved By:	National Product Development Manager
Product Information – HERCULES SUPER BREAD MIX				

Nutritional/Chemical			Physical	Microbiological	
Nutrient (Per 100g)	Unit	Value	Appearance;	Micro-	Specification
Energy	Kj	1103	Pale yellow coloured	organisms	
Protein	g	9.2	powder.	ТМА	<100 0000 cfu/g
Carbohydrates	g	50.5	Aroma/flavour:	Yeast	<10 000 cfu/g
Total Sugars	g	4.7	Soya aroma.	Mould	<10 000 cfu/g
Total Dietary Fibre	g	4.2		Coliforms	<1 000 cfu/g
Mono-unsaturated	g	0.27		E.Coli	Negative
Poly-unsaturated	g	0.59			
Ash	g	2.63			
Total Fat	g	1.49			
Moisture	g	32.0			
Sodium	mg	381			

Food Allergens:	Wheat (Gluten), Soya.
Country of MNF:	South Africa.
Usage Rate:	10% on flour weight
Transportation & Storage:	Transport at ambient T°C. Store at cool, dry conditions for up to 12 months.
Packaging & Labelling:	25 kg poly bag. Batch number, PD and BB dates.

All information and recommendations are based on tests and research believed to be reliable. No guarantee of their accuracy is made however. Since the manufacturers have no control over the conditions under which the products are transported to, stored, handled or used by purchasers, all recommendations and sales are made on the condition that the manufacturers and sellers will not be held liable for any damages resulting from their use. No representative of the manufacturers has any authority to waive or change the above provisions, but our technical staffs is available to assist purchasers in adapting the fore mentioned products to their needs and circumstances. Nothing contained herein shall imply a recommendation to infringe any patents now or hereafter in existence.

SOUTH BAKELS (PTY) LTD 235 Main Rd, Martindale, Johannesburg, Gauteng Telephone 0027 11 673 2100 Fax 0027 11 477 9073 sbakels@sbakels.co.za A member of the International BAKELS Group

V B.	K	ELS					
		Quality	Doc No.:	PRP-PIHSBM-01 3 of 3			
		MANAGEMENT SYSTEM	Page				
EFFECTIVE DATE:	REV:	DEPARTMENT: NPD	ISO Clause:	7.3.3			
27.05.21	1.5	<b>RESPONSIBILITY: NPD Technologist</b>	Approved By:	National Product Development Manager			
		Product Information – HERCULES SUP	R BREAD MIX				
Kosher Status: Parev certified by Beth Din of Johannesburg.							
Halaal status:		Certified by MJC.					
Legal Status:		Our product meets the specification and standard laid in accordance to FOODSTUFF, COSMETICS AND DISINFECTANTS ACT 1972 (ACT NO.54 of 1972)					
Accept and Rejection:		Product will be rejected for the following criteria;					
		Non - conforming to product specification.					
		Wrong Expiry date.	Wrong Expiry date.				
		• Defective packaging.	Defective packaging.				
		Absence of Certificate of Conformance.					
		• Presence of foreign objects.	Presence of foreign objects.				
		Underweight mass.	Underweight mass.				

**Compiled By:** 

Phumzile Ratshidi NPD Technologist

**Approved By:** 

Tebogo Ngcobo National Product Development Manager

All information and recommendations are based on tests and research believed to be reliable. No guarantee of their accuracy is made however. Since the manufacturers have no control over the conditions under which the products are transported to, stored, handled or used by purchasers, all recommendations and sales are made on the condition that the manufacturers and sellers will not be held liable for any damages resulting from their use. No representative of the manufacturers has any authority to waive or change the above provisions, but our technical staffs is available to assist purchasers in adapting the fore mentioned products to their needs and circumstances. Nothing contained herein shall imply a recommendation to infringe any patents now or hereafter in existence.

SOUTH BAKELS (PTY) LTD 235 Main Rd, Martindale, Johannesburg, Gauteng Telephone 0027 11 673 2100 Fax 0027 11 477 9073 sbakels@sbakels.co.za A member of the International BAKELS Group